

Date: Monday, 6/12/2006 3:43:23 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNTING BRACKET
 Job Number : 27524
 Estimate Number : 10604
 P.O. Number : *NIA*
 This Issue : 6/12/2006 S.O. No. : *NIA*
 Prsht Rev. : NC
 First Issue : *NIA* Type : PURCHASED PARTS
 Previous Run : 26204
 Part Number : D2581
 Drawing Number : D2581 REV A1
 Project Number : N/A
 Drawing Revision : A1
 Material : *NIA*
 Due Date : 6/28/2006 Qty: 52 Um: Each
 Written By : *See Comment Below*
 Checked & Approved By : *06.06.13*
 Comment : Est. D 01.07.07 Added info to step 2 SM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O:

Laser cut as per Dwg D2584

Material: 304/316 SS 0.125" thick

Material release note required

(M304/316 SS) 304/316 SS - 125" THK.

Batch: M6789

06.06.14

2.0 D2584F



Mounting Bracket

Water Jet

Dwg Rev: A1

Comment: Qty: 1.0000 U(s)/Unit Total: 52.0000 U(s)

Mounting Bracket

Pkg Rev: A1



3.0 PACKAGING 1



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

06.06.14

52

4.0 QC6



DIMENSIONAL CHECK

06.06.15 52



Comment: DIMENSIONAL CHECK

5.0 SMALL FAB 1



SMALL & MEDIUM FAB RESOURCE 1



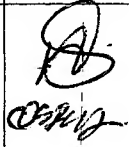



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Debur

H.M 06-06-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
060615	5	holes need to be cleaned up with the drill bit. Mildly tapered hole, within tolerance		open hole manually as per Dwg	2/2/15 M.H			 060615

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/06/15

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Monday, 6/12/2006 3:43:23 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 27524

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

SB 06/06/17

(52)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/06/19

(52)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: CA

SB 06/06/19

(52)

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SB 06/06/20

(32)

Job Completion



CU 06-06/19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

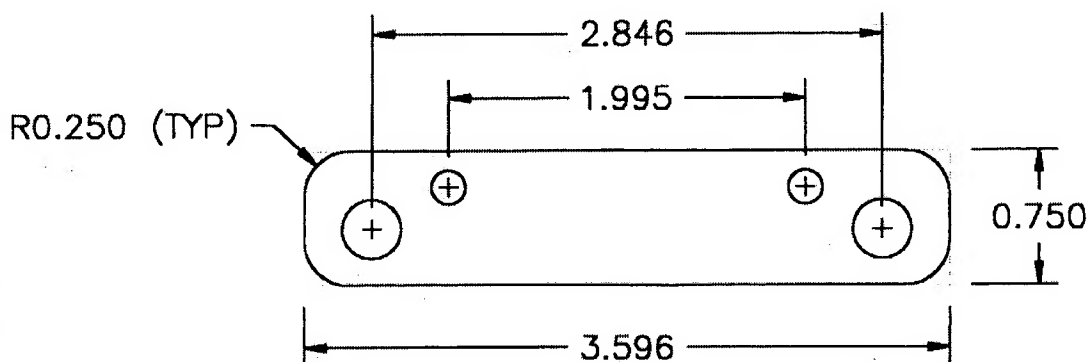
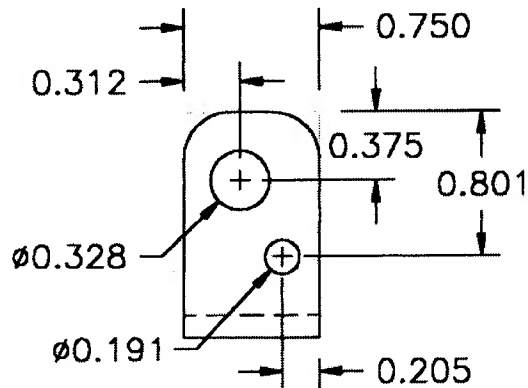
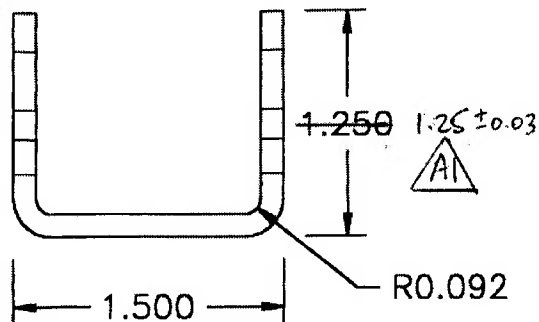
QA: N/C Closed: _____ Date: _____

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
A1	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED
96/07/23 BWS



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27524

